# LED SILICONE NEON



## CONTENT

- Introduction
- Testing
- Installation
- Case study



## **S** SERIES

VNL-S10C VNL-S10F VNL-S6C VNL-S10F VNL-S10F-RGB VNL-S10C-DIGITAL VNL-S10C VNL-S10C-AC

### **SIDE BENDING**

Curved into shapes and letters in the same plane as the mounting surface.

## **F**SERIES

VNL-F14C VNL-F16F VNL-F16F-HB VNL-F20C

### **FRONT BENDING**

Ideal for straight runs or mounting to a curved surface.

# **SILICONE EXTRUSION**



Environmental friendly



UV resistance



Flexibility



Good heat dissipation



High light transmission



Odorless



# LED LIGHT SOURCE

Saturated, homogeneous linear LED strips. The look of neon with more energy saving and longer lifespan.





## **CONSTANT BRIGHTNESS**

Constant current IC solution for improved light flux



# LONG OPERATIONAL LENGTH

Our DC LED neon light can span for lengths up to **30m [98.4 ft]** in double feed (some models), and AC neon up to **50m [164 ft]** for less wiring, labor and cost.



# DIMMABLE

The ability to Interface with automation  $\vartheta$  control systems, making you enjoy full control over the lighting with DALI, DMX, Triac

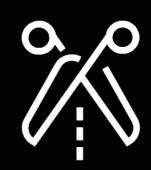












# SHORT CUTTABLE SECTIONS

Cutting each 0.39" or 10mm to match your application.



COLLES DE ET

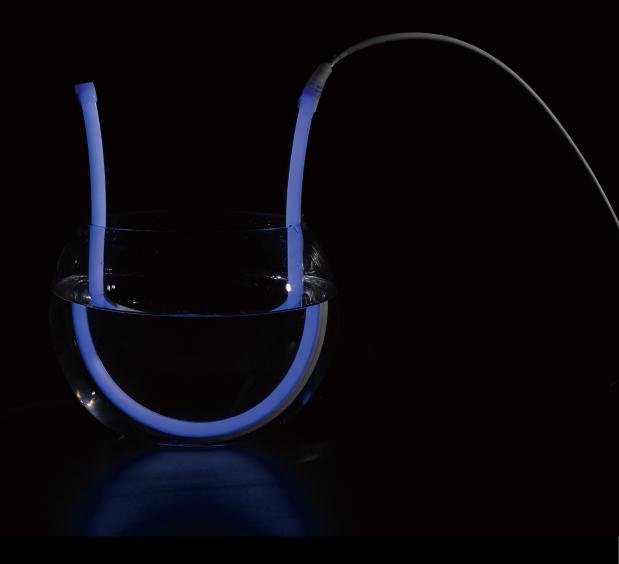
# PERFECT FOR OUTDOOR

7 ° ?	$\langle \rangle$
	)

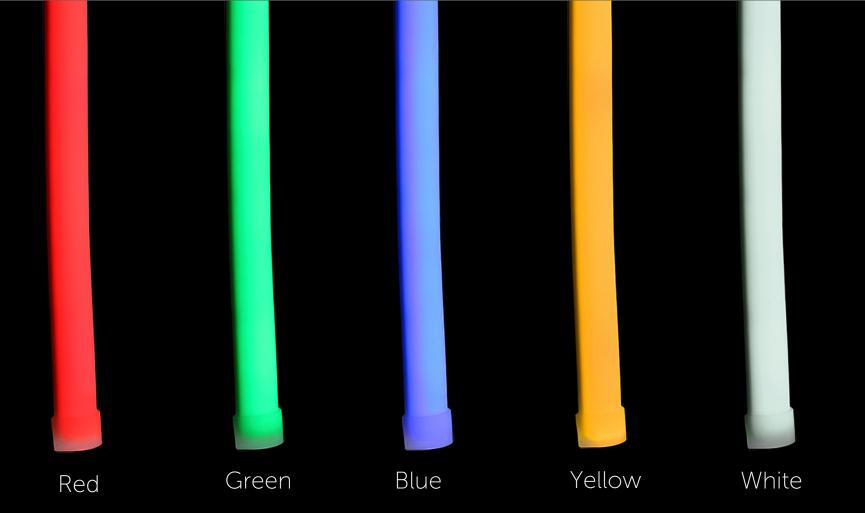
IP67 protect against dust, water, and condensation in outdoor operation.



UV resistance makes it protect from harsh sunlight.







# LOTS OF COLOUR OPTIONS



# EASY TO INSTALL

Mounting clips accessories available to shape your sign



# CERTIFICATES

Our Neon light is tested and qualified to UL Underwriters Laboratory, and CE & RoHS certified by SGS.







# APPLICATIONS

RR

EE

### Ambient lighting

Building facades, stage, art etc.

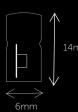
Signage Lighting Neon sign, pattern, display, luminous letter etc.

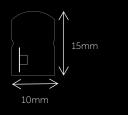
BOXOFFICE

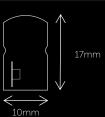
## **SPECIFICATIONS S SERIES**

VNL-S10C	VNL-S6F	VNL-S10F	VNL-S10F-RGB
24V	24V	24V	24V
9.6W/m	12W/m	7.68W/M	17.28W/m
120LEDs/m	120LEDs/	120LEDs/m	108LEDs/m
R/G/B/Y/W	m R/G/B/Y/W	R/G/B/Y/W	RGB
546 Lm/m (White)	433 Lm/m (White)	300 Lm/m (White)	55.25/136.79/26.19 lm/m (R/G/B)
30/15m (Double/Single feed)	10/5m (Double/Single feed)	30/15m (Double/Single feed)	8/4m (Double/Single feed)
IP67	IP67	IP67	IP67
50mm cuttable	50mm cuttable	62.5mm cuttable	55.6mm cuttable
-20~+60°C	-20~+60°C	-20~+60°C	-20~+60°C
(WT) -20∼+70°C (CT)	-20~+70°C	-20~+70°C	- 20~+70°C
(ST) 5 years	3 years	3 years	4 years
12*25mm (W*H)	6*14mm (W*H)	10*15mm (W*H)	10*17mm (W*H)
380*350*350/390*390*325mm (SD)	390*390*325mm (SD)	375*375*200mm (SD)	390*390*200mm (SD)
12.3Kg (GW)	14.3Kg (G.W.)	6.8/11.7Kg (G.W.)	15.5Kg (G.W.)











\* WT: Working Temperature ST: Storage Temperature SD: Shipping Dimension GW: Gross Weight

ure SD: Shipping Dimensioi

## **SPECIFICATIONS S SERIES**

VNL-S6C	VNL-S10C-	VNL-S10C-AC
12V	DIGITAL 24V	220VAC
11.52W/m	13W/m	10W/m
96LEDs/m	60LEDs/m	60LEDs/m
R/G/B/Y/W	RGB	RGB
210 Lm/m (White)	60 Lm/m	120 Lm/m
10/5m (Double/Single feed)	20/10m (Double/Single feed)	50m Single feed
IP67	IP67	IP67
10.4mm cuttable	100mm cuttable	500mm cuttable
-20~+60°C (WT)	-20~+60°C	-20~+60°C
-20~+70°C (ST)	-20~+70°C	-20~+70°C
3 years	3 years	5 years
8*15mm (W*H)	12*25mm (W*H)	12*25mm (W*H)
390*390*325	390*390*325mm (SD)	390*390*325mm (SD)
(SD) 14.68Kg (GW)	16.15Kg	16.15Kg
8mm 15mm	12mm 25mm 25mm	
<del>&lt; →</del> 6mm	10mm	

LED makes the difference

## **SPECIFICATIONS F SERIES**

VNL-F14C	VNL-F16F	VNL-F16F-	VNL-F20C
24V	24V	₽₽₽	24V
7.68W/m	12W/M	18W/M	15.3W/m(W)
112LEDs/m	112LEDs/m	112LEDs/m	96LEDs/m
R/G/B/Y/W	R/G/B/Y/W	200-25000К	R/G/B/Y/W
650 Lm/m (White)	460 Lm/m (White)	1112 Lm/m (White)	494 lm/m (White)
30/15m (Double/Single feed)	30/15m (Double/Single feed)	20/10m (Double/Single feed)	20/10m (Double/Single feed)
IP67	IP67	IP68	IP67
63mm cuttable	62.5mm cuttable	62.5mm cuttable	62.5 cuttable
-20~+60°C (WT)	-20~+60°C	-20~+60°C	-20~+60°C
-20~+70°C (ST)	-20~+70°C	-20~+70°C	-20~+70°C
5 years	4 years	3 years	4 years
14*13.2mm	16*17mm (W*H)	16*17mm (W*H)	20*18mm
(W*H) 430*400*390mm (SD)	375*375*200mm (SD)	390*390*325mm (SD)	(W*H) 375*375*325mm (SD)
14.5Kg (GW)	6.8/11.7Kg	15,5/16,95Kg	17Kg (G.W.)
13.2mm	(G.W.) 17mm 16mm	(G.W.) 17mm 16mm	19mm 20mm
			LED makes the difference





## FIRST-CLASS TESTING LABORATORY

### **TÜV Accredited**

Blueview has a complete set of testing equipment, which can independently undertake products testings including: lifespan test, reliability test, safety test, IP test, optical test, material test etc., laying the foundation for the product quality.



## **LIGHT SOURCE**



### **Color parameters**

Chromaticity coordinate, color rendering index

Pho Lumin

Photo parameters Luminous flux, efficiency

Blectrical parameters

\* For detail testing reports, please contact our sales person.



## **TENSILE TESTING**



**Test Standards** It is tested according to GB/T16491

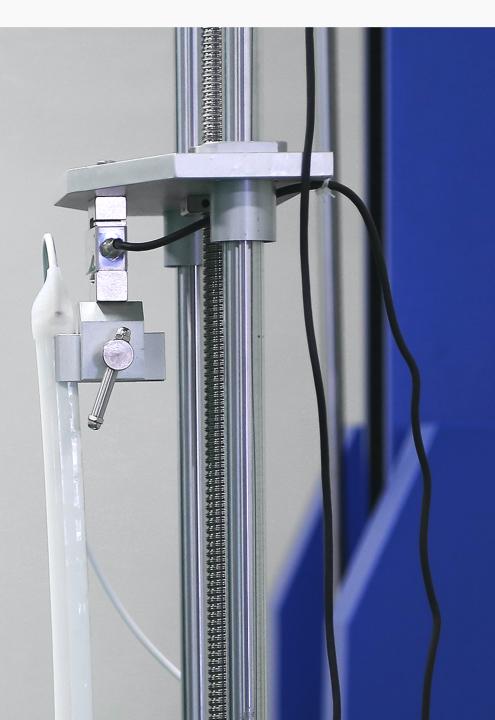


Sample Quantity S10C, 1m



**Qualification Criteria** 

To determine according to the corresponding technical requirements of the product.





## TEMPERATURE & HUMIDITY

### **Test Condition**

High temperature 80°C/humidity 85% 4H, normal temperature 20°C 30 minutes/low temperature - 40°C 4H, continuous cycle, and the rated operating voltage is switched once every one hour.

**Test Time / Sample Quantity** 360 hours / S10C, 1m

### Test Result

No dead light, no cracking, no embrittlement or other damage.





### TEMPERATURE SHOCK Test Condition

High temperature 80°C 4H, low temperature -40°C 4H continuous cycle (temperature shifting time 5 minutes), rated operating voltage is switched once every one hour.

**Test Time** 360 hours

Sample Quantity

**Test Result** No dead light, no cracking, no embrittlement or other damage.

## NEUTRAL SALT SPRAY TEST

#### Test Method IEC 60068-2-11:1981/Cor.1:1999

### **Test Condition**

valate

Concentration of solution collected:  $(5\pm1)$ % NaCl (m/m) Chamber temperature:  $(35\pm2)$  °C Volume of salt solution collected: (1.0~2.0) ml/ (80cm<sup>2</sup> ·h) pH of collected solution at  $(35\pm2)$  °C : 6.5~7.2 Exposure period: 168h

### Test Result

Appearance: No visual change





## LIGHT AGEING TEST-XENON-ARC EXPOSURE



ISO 4892-2:2013 Cycle 1 Irradiance:  $(0.51\pm0.02)W/(m^2 \cdot nm)@340nm$ 102 min light at  $(65\pm3)$  °C BST,  $(38\pm3)$  °C CT,  $(50\pm10)\%$ RH 18 min light and water spray Filter: Boro/Boro

Exposure Period 1000 hours

**Test Result** Pass: Meet the requirements.





## FLAMMABILITY

Burn the sample with a lighter whithin 30s.

Release the ignition button, and the flame on the sample extinguished immediately.







### IP6X

Test for protection against solid foreign objects indicated by the first characteristic numeral

Test duration: 8h



#### IPX8

Test for protection against water indicated by the second characteristic numeral

1 m below the surface of the water

Test duration: 1h



SGS Test Report

Report No.: GZES170300319731 Date: 2017-03-20

The following sample(s) w	as/were submitted and identified on behalf of the client as:
Applicant:	Blueview Elec-optic Tech Co., Ltd. No.1000, Section 2, 2 <sup>nd</sup> Konggang Road, Southwest Aviation Industrial, Development Zone, Shuangliu, Chengdu, Sichuan, China
Manufacturer:	Same as applicant
Testing location/address:	SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch 198 Kezhu Road, Science City, Economic & Technology Development Area, Guangzhou, Guangdong, China
Test object:	LED Strip
Model:	NXX
Rating:	DC 24 V; 9,6 W
Test specifications / Test standard:	IP68 / Sub-Clause 13.6 and Sub-Clause 14 of IEC 60529: 1989 + A1: 1999 + A2: 2013
Purpose of examination:	Test according to the test specification
Test result :	In the opinion of SGS – CSTC the presented appliance was found to be in compliance with the test specification as indicated in the details on the following pages.
Remark:	Throughout this report a comma (point) is used as the decimal separator.









## TEMPERATURE CYCLING

### **Test Condition**

High temperature 80°C 4H, normal temperature 20 °C 1H, and low temperature -40°C 4H. The rated operating voltage is switched once every hour.

#### Test Time 360 hours

### Sample Quantity

F14F, 1m

#### Test Result

No dead light, no cracking, no embrittlement or other damage.



## **EFFECT OF LIQUIDS**



Test Method ISO 1817:2015



**Test Solution** 92# gasoline



**Test Condition** Immersion, test



Test Time 72 hours



Test Result Pass: Meet the requirements; no evident change



Test Lab SGS Guangzhou Branch



## AGING

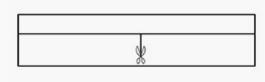
### **Test Condition**

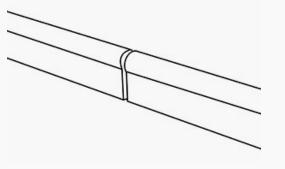
Continuous lighting the at room temperature for 288 hours.

### Test Result

The samples have no color change, no failure, no crack and other damage.

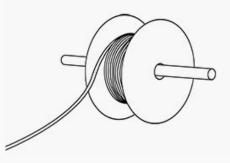
# **PRECAUTIONS S SERIES**



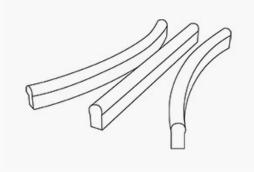


Cuttable mark

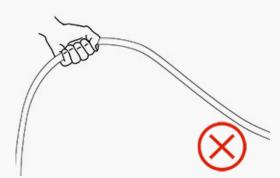
Cut straigh



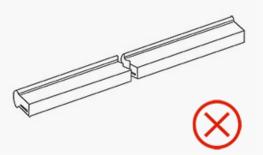
Slide a spindle into the roll and then place the roll with spindle on top of the box provided.



Left and right bending



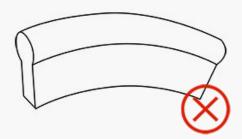
Gently unroll without excessive force



Do not cut on an angle

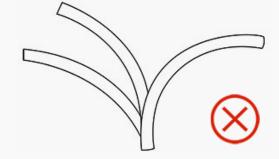


# **PRECAUTIONS S SERIES**

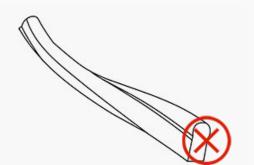


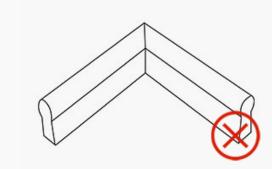


Do not twist

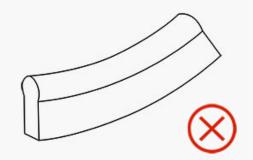


Do not repeatedly bending





Do not Bend to a 90° angle



Incorrect bending



Do not wringing



## **CUTTING THE STRIPS**





## **ACCESSORIES S SERIES**

Picture	ltem	VNL-S10C	VNL-S6F	VNL-S10F	VNL-S10F-RGB
	End exit	•	•	•	•
	Bottom exit	•			
	Right side exit	•			
John No.	Left side exit	•			
	End cap	•	•	•	•
	Splice connec	tor •			
$\bigwedge$	L Connector	•			
$\bigcirc$	O-ring	•			



# **ACCESSORIES S SERIES**

Picture	ltem	VNL-S10C	VNL-S6F	VNL-S10F	VNL-S10F-RGB
$\overline{(\cdot \cdot )}$	Gasket	•			
	Aluminum tracl	< •		•	•
-action	Silicone glue 92	23L •	•	•	•
	White sheathed	wire •			
EE	Foldable housir	ng			
	Grip plate	•		•	•
	Plastic clip		•	•	•
Brand	Screw		•	•	•



# TOOLS



Ratcheting Cutte



Electric Screwdriver



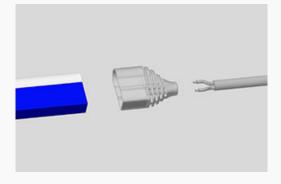
Silicone Glue



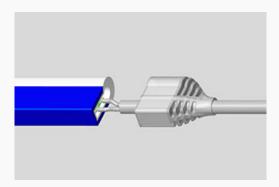
Bru



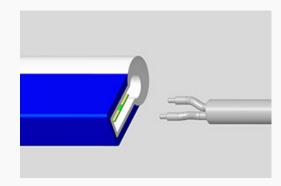
End exit



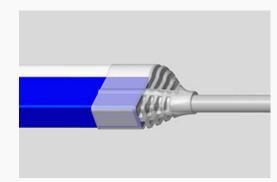
Structure



Glue the joint of light and end exit



Solder the power lead on the PCB

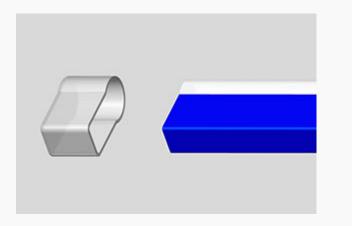


Push in the end exit to finish

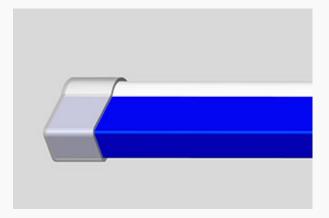


\* Silicone end version of N2-4 neon light as an example, please refer to User Manual for more.

End cap



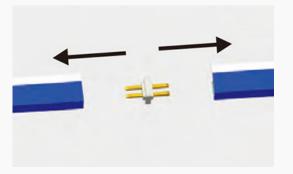
Glue at the end of light and end cap



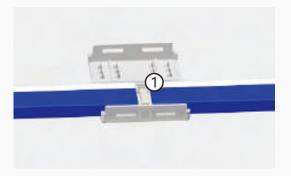
Push in the end cap to finish



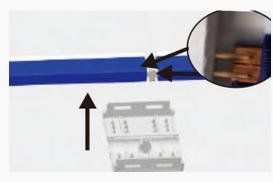
#### Splice connector



Insert the pin (the pin on the back of PCB)



Close the housing



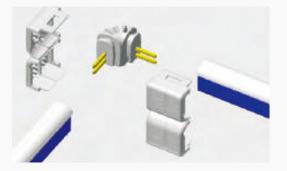
Apply glue on the light and housing, then put the light into the housing



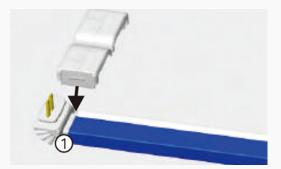
Finished



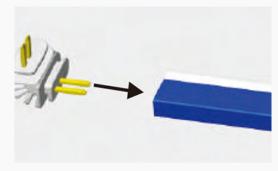
#### L connector



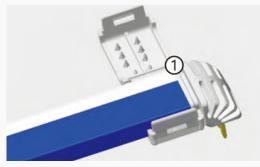
Structure



Apply glue on the light and housing, then put the light into the housing



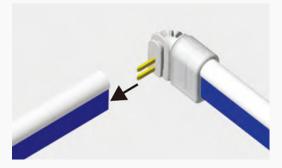
Insert the pin (the pin on the back of PCB)



Close the housing



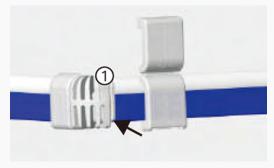
#### L connector



Insert the pin (the pin on the back of PCB)



Close the housing



Apply glue on the light and housing, then put the light into the housing



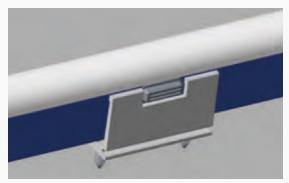
Finished



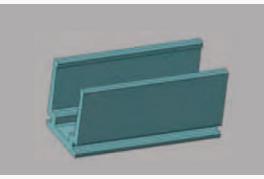
#### INSTALLATION



Apply the Aluminum track onto the mounting surface with screws



Push the light into the track



Aluminum track only (Optional)



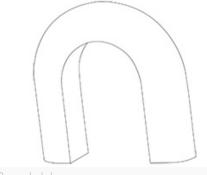


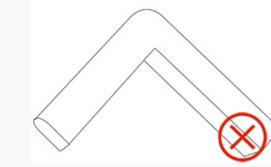


#### **INSTALLATION F SERIES**

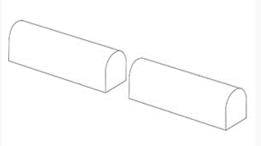


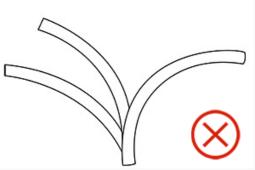
No left and right





Do not Bend 90 °







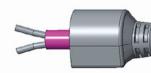
### **ACCESSORIES F SERIES**

Picture	ltem	VNL-F14C	VNL-F16F	VNL-F20C-RGB	VNL-F20C
	End exit	•	•	•	•
	End cap	•	•	•	•
	Plastic clip			•	
	Grip plate	•			
	Aluminum track	<			
	Silicone clip	•			
Brand	Screw	•	•	•	•
- Relly	Silicone glue 923L	•	•	•	•



End exit





Structure

Solder the power lead on the back of PCB

9



Glue the joint of light and end exit

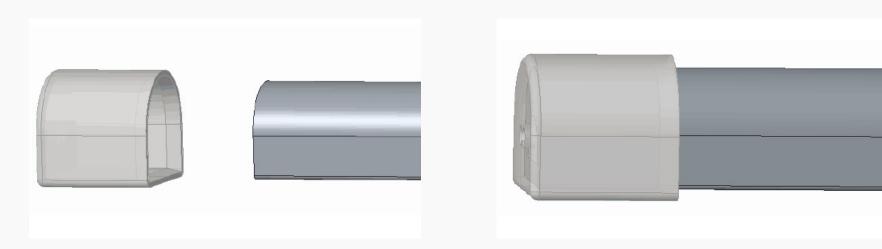


#### Push in the end exit to finish



\* Take ND2-14 neon light as an example, please refer to User Manual for more.

End cap

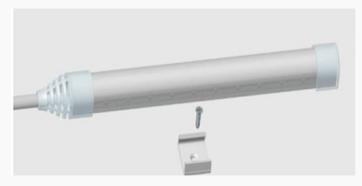


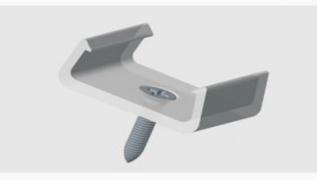
Glue at the end of light and end cap

Push in the end cap to finish



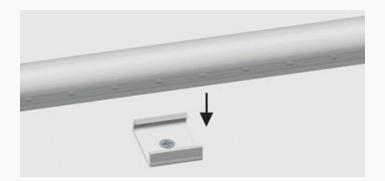
#### INSTALLATION





Structure

Screw the clip onto the mounting surface



Push the light into the track



Finished





# CASE STUDY



#### Hospital in abu dhabi

Our pink S10C neon lights were used for this hospital building facade in Abu Dhabi to bring a vitality & elegance atmosphere





#### Hard Rock Cafe

Hard Rock is a haven for fans of music, food, and great times. HRC is known for its collection of rock-and-roll memorabilia. Our LED silicone neon S10C products were used in this sign.





MEXICAN GRILL

#### **Guacs Mexican Grill**

The founders share a passion for quality Mexican food. People could experience authentic flavors and ingredients as in Mexico. Our S10C is used for the restaurant outline.

- Drive-

MEXICAN GRILL



#### Hard Rock Cafe

Hard Rock is a haven for fans of music, food, and great times. HRC is known for its collection of rock-and-roll memorabilia.





